



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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646.9601
Job Sheet 188021



Part No: 646.9601

Job Qty: 1 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/18

Job Tracking No:

Due Date: 1/4/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/4/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		JAN 02 2019
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		



Container No: S141176



Part: 646.9601

Job No: 188021

Serial No/Batch: S141176

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 01/02/19

				Packaging 1 - 33	Plex 12/31/18 2:29 PM dart.lacelle.linda		
				Packaging 1 - 34			
				Packaging 1 - 35			
				Packaging 1 - 36			
120	Small Fab - 2 - B4B	1 pcs	1/4/19	0.00	0.47	Small Fab - 1 - B4B	
						Small Fab - 2 - B4B	
						Small Fab - 3 - B4B	DAS
						Small Fab - 4 - B4B	36
						Small Fab - 5 - B4B	9-89
						Small Fab - 6 - B4B	
						Small Fab - 7 - B4B	
130	QC 5	1 pcs	1/4/19	0.00	0.00	QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 38	
						QC 5 - 42	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	DAS
						QC 5 - 68	JAN 07 2019 63
						QC 5 - 9	9-89
						QC 5 - 50	
						QC 5 - 30	
140	Packaging 3-1 - Stock - B4B	1 pcs	1/4/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	DAS
						Packaging 3 - 6 - B4B	JAN 07 2019
						Packaging 3 - 7 - B4B	9-89
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	

				Packaging 3 - 32 - B4B	Plex 12/31/18 2:29 PM dart.lacelle.linda
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
150	QC 21 - SA	1 pcs	1/4/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op **110** - (Pick Kit)
 Descriptions: **120** - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE 598: _____
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5127996
646.9811	Upper Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5022577
MS21042L08	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	500409
MS27039-08-19	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5104359
NAS1149FN832P	Washer	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5136368

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9701	1	8	0
	646.9811	1	8	0
	MS21042L08	3	1,544	0
	MS27039-08-19	3	1,023	0
	NAS1149FN832P	6	2,176	0

Part Specifications	
Specifications could not be found.	

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